

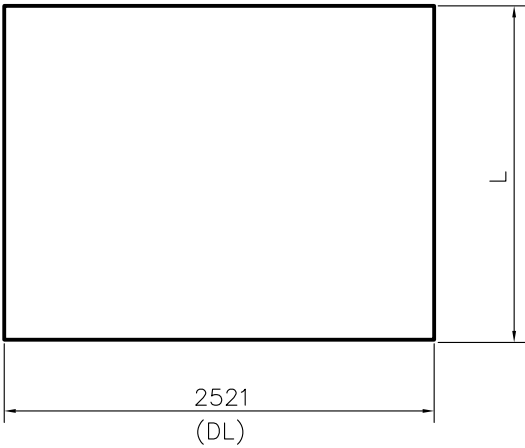
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3-80-468-33917

DRAWING No.

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 2 FULL PENETRATION OF WELDS TO BE ENSURED
- 3 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO OR MORE PLATES CAN BE JOINED AND ROLLED
- 4 GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.



RAW MATERIAL PLATE

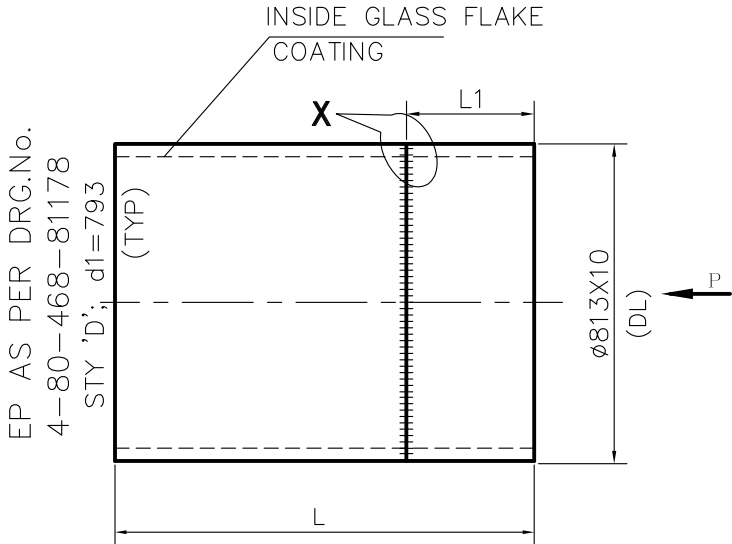
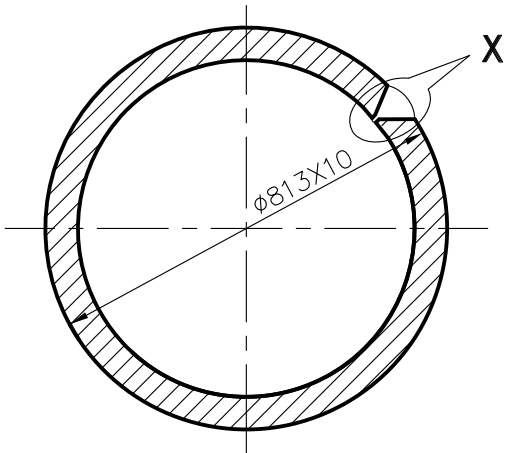
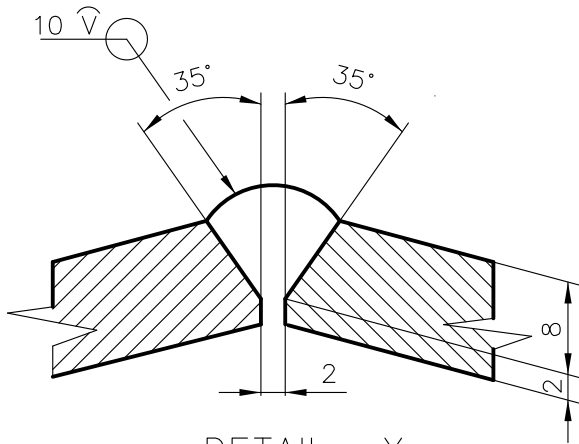


PLATE FORMED PIPE



VIEW-P



DETAIL -X

15	PLATE 10 x 2521 x 1370	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		271	139
14	PLATE 10 x 2521 x 1835	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		363	141
13	PLATE 10 x 2521 x 1803	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		356	704
12	PLATE 10 x 2521 x 2920	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		577	838
11	PLATE 10 x 2521 x 4311	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		853	138
10	PLATE 10 x 2521 x 3934	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		777	778
09	PLATE 10 x 2521 x 675	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		133	607
08	PLATE 10 x 2521 x 1353	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		267	764
07	PLATE 10 x 2521 x 1803	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		356	782
06	PLATE 10 x 2521 x 1310	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		260	667
05	PLATE 10 x 2521 x 2751	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		544	397
04	PLATE 10 x 2521 x 3980	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		787	669
03	PLATE 10 x 2521 x 984	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		195	936
02	PLATE 10 x 2521 x 766	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		151	584
01	PLATE 10 x 2521 x 2413	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		477	516
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME BABU	SIGN -Sd-	DATE 11.10.17	NO OF ITEMS
CHD	P.SURESH	-Sd-	11.10.17	
APPD	R.SESHAGIRI	-Sd-	11.10.17	

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	REF. TO ASSY DRG	ITEM No.
CODE	C/M/F	N.T.S			
TITLE	PLATE FORMED PIPE (OD813 x 10)			DRAWING No. 3-80-468-33917 SHEET 1 OF 2	REV 00

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3-80-468-33917

DRAWING No

21	PLATE 10 x 2521 x 2720	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		538 274
20	PLATE 10 x 2521 x 847	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		167 598
19	PLATE 10 x 2521 x 1590	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		314 628
18	PLATE 10 x 2521 x 1564	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		309 526
17	PLATE 10 x 2521 x 1391	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		275 300
16	PLATE 10 x 2521 x 4393	3-80-468-33917		15 211 098 0000 IS 2062 Fe410A		869 387
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
			VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME BABU	SIGN -Sd-	DATE 11.10.17	NO OF ITEMS
CHD	P.SURESH	-Sd-	11.10.17	
APPD	R.SESHAGIRI	-Sd-	11.10.17	

	REV 01	DATE	ALTERED	DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF. TO ASSY DRG	ITEM No.
			APPROVED							
	CODE	C/M/F								
ZONE				TITLE	PLATE FORMED PIPE (OD813 x 10)			CARD CODE U 01	DRAWING No. 3-80-468-33917 SHEET 2 OF 2	REV 00